



## Tradition of Quality

At Sooner Manufacturing, we have served our clients' needs for over 30 years. Our experience has taught us that speed, efficiency and quality are paramount to happy, repeat customers.

Two things keep us on the forefront of speed and efficiency: a production schedule that keeps machines running 24 hours a day and an efficient flow of materials around our 26,000 sq. ft. facility. It's a system designed specifically to get your job in, done and back to you quickly.

**“Their quality is the  
single greatest benefit of working with Sooner.”**

Tom Collins, Superior Honing and Grinding

And while fast production keeps customers smiling, we believe quality work keeps them coming back. We are dedicated to a process that holds tolerances to the tenth. Each job is machined to exacting specifications. Our full-time Quality Control Manager uses state-of-the-art equipment to complete a first article inspection after a part is machined and then a final inspection before shipping.

## Quality Control



Sooner insures that their clients have the best product, machined to precise detail, the Romer Infinite 2.0. This quality control tool is fast and accurate which gives Sooner and their clients the confidence that the products produced are top quality.

ACCURACY VALUES IN A 1.2M SPHERE	ACCORDING TO ISO 10360-2
$E (\mu\text{m}) = 5 + L/40 \leq 18$	$R (\mu\text{m}) = 8$
MEASURING RANGE	POINT REPEATABILITY
4 ft. (1.2 m)	0.0004 in. (0.010 mm)
VOLUME LENGTH ACCURACY	ARM WEIGHT
0.0006 in. (0.016 mm)	15.19 lbs. (6.89 kg)

